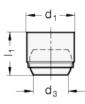
# GN 709.25

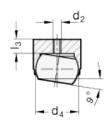
Clamping pads



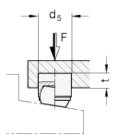








Application example when used as spring plunger





## technical informations

Material

AISI 431 tempered stainless steel.

#### Ball

AISI 420C stainless steel, nickel-plated.

#### Standard versions available

- Version B: smooth contact face.

Special executions on request (For sufficient quantities)

Serrated hard metal ball.

### Features and applications

Stainless Steel-Clamping pads GN 709.25 are used as mobile supports or as spring plungers for clamping workpieces. They can also be used as a back stop.

The ball is limited to an angular movement of 9° only.

Standard Elements	Main dimensions								Static load max.	Weight
Description	d <sub>1 n6</sub>	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	d <sub>5 H7</sub>	I <sub>1 ±0.2</sub>	I <sub>3 max.</sub>	t <sub>min.</sub>	in kN	g
GN 709.25-12-M3-B	12	М3	7.2	10	12	11	3.2	6	10	8
GN 709.25-18-M4-B	18	M4	10.5	16	18	17	4.0	8	25	28
GN 709.25-28-M5-B	28	M5	20	25	28	25	5.5	13	90	107



STANDARD MACHINE ELEMENTS WORLDWIDE